

# Compact cylinder—ACQ Series

## Compendium of ACQ Series

**In accordance with JIS standard**

**Magnetic switch slots around the cylinder body**  
There are magnetic switch slots around the cylinder body convenient to install inducting switch.

**Two kinds of rod type**

Female thread      Male thread

**Multi-mounting accessories**

FA Type      FB Type      LB Type      CB Type

**Thirteen bore size are available**

Bore size: 12、16、20、25、32、40、50、63、80、100、125、140、160

**Multi-type cylinder**

|  |  |
|--|--|
| ACQ: Compact cylinder (Double acting)              |  |
| ASQ: Compact cylinder (Single acting-push)         |  |
| ATQ: Compact cylinder (Single acting-pull)         |  |
| ACQD: Compact cylinder (Double rod)                |  |
| ACQJ: Compact cylinder (Adjustable stroke)         |  |
| TACQ: Compact cylinder (Double acting with guider) |  |

**Compact structure**

C clip is adopted to connect the cylinder body and back cover or front cover, and riveted structure is adopted to connect piston and piston rod to make it compact and reliable.

## Criteria for selection: Cylinder thrust

Unit: Newton(N)

| Bore size | Rod size | Acting type   | Pressure area(mm <sup>2</sup> ) | Operating pressure(MPa) |        |        |        |        |         |         | Bore size | Rod size | Acting type | Pressure area(mm <sup>2</sup> ) | Operating pressure(MPa) |           |         |        |        |        |         |         |         |        |
|-----------|----------|---------------|---------------------------------|-------------------------|--------|--------|--------|--------|---------|---------|-----------|----------|-------------|---------------------------------|-------------------------|-----------|---------|--------|--------|--------|---------|---------|---------|--------|
|           |          |               |                                 | 0.1                     | 0.2    | 0.3    | 0.4    | 0.5    | 0.6     | 0.7     |           |          |             |                                 | 0.1                     | 0.2       | 0.3     | 0.4    | 0.5    | 0.6    | 0.7     |         |         |        |
| 12        | 6        | Single acting | Push side                       | 113.1                   | -      | 13.6   | 24.9   | 36.2   | 47.5    | 58.9    | 70.2      | 40       | 16          | Single acting                   | Push side               | 1256.6    | 44.7    | 170.3  | 296.0  | 421.7  | 547.3   | 673.0   | 798.6   |        |
|           |          |               | Pull side                       | 84.8                    | -      | 8.0    | 16.4   | 24.9   | 33.4    | 41.9    | 50.4      |          |             |                                 | 1055.6                  | 24.6      | 130.1   | 235.7  | 341.2  | 446.8  | 552.3   | 657.9   |         |        |
|           |          | Double acting | Push side                       | 113.1                   | 11.3   | 22.6   | 33.9   | 45.2   | 56.5    | 67.9    | 79.2      |          |             | 1256.6                          | 125.7                   | 251.3     | 377.0   | 502.7  | 628.3  | 754.0  | 879.6   |         |         |        |
|           |          |               | Pull side                       | 84.8                    | 8.5    | 17.0   | 25.4   | 33.9   | 42.4    | 50.9    | 59.4      |          |             | 1055.6                          | 105.6                   | 211.1     | 316.7   | 422.2  | 527.8  | 633.3  | 738.9   |         |         |        |
| 16        | 8        | Single acting | Push side                       | 201.1                   | -      | 27.0   | 47.1   | 67.2   | 87.3    | 107.4   | 127.5     | 50       | 20          | Single acting                   | Push side               | 1963.5    | 96.3    | 292.7  | 489.0  | 685.4  | 881.7   | 1078.1  | 1274.4  |        |
|           |          |               | Pull side                       | 150.8                   | -      | 17.0   | 32.0   | 47.1   | 62.2    | 77.3    | 92.4      |          |             |                                 | 1649.3                  | 64.9      | 229.9   | 394.8  | 559.7  | 724.7  | 889.6   | 1054.5  |         |        |
|           |          | Double acting | Push side                       | 201.1                   | 20.1   | 40.2   | 60.3   | 80.4   | 100.5   | 120.6   | 140.7     |          |             | 1963.5                          | 196.3                   | 392.7     | 589.0   | 785.4  | 981.7  | 1178.1 | 1374.4  |         |         |        |
|           |          |               | Pull side                       | 150.8                   | 15.1   | 30.2   | 45.2   | 60.3   | 75.4    | 90.5    | 105.6     |          |             | 1649.3                          | 164.9                   | 329.9     | 494.8   | 659.7  | 824.7  | 989.6  | 1154.5  |         |         |        |
| 20        | 10       | Single acting | Push side                       | 314.2                   | -      | 36.8   | 68.2   | 99.7   | 131.1   | 162.5   | 193.9     | 63       | 20          | Single acting                   | Push side               | 3117.2    | 141.7   | 453.4  | 765.2  | 1076.9 | 1388.6  | 1700.3  | 2012.1  |        |
|           |          |               | Pull side                       | 235.6                   | -      | 21.1   | 44.7   | 68.2   | 91.8    | 115.4   | 138.9     |          |             |                                 | 2803.1                  | 110.3     | 390.6   | 670.9  | 951.2  | 1231.5 | 1511.9  | 1792.2  |         |        |
|           |          | Double acting | Push side                       | 314.2                   | 31.4   | 62.8   | 94.2   | 125.7  | 157.1   | 188.5   | 219.9     |          |             | 3117.2                          | 311.7                   | 623.4     | 935.2   | 1246.9 | 1558.6 | 1870.3 | 2182.1  |         |         |        |
|           |          |               | Pull side                       | 235.6                   | 23.6   | 47.1   | 70.7   | 94.2   | 117.8   | 141.4   | 164.9     |          |             | 2803.1                          | 280.3                   | 560.6     | 840.9   | 1121.2 | 1401.5 | 1681.9 | 1962.2  |         |         |        |
| 25        | 12       | Single acting | Push side                       | 490.9                   | -      | 47.2   | 116.3  | 165.3  | 214.4   | 263.5   | 312.6     | 80       | 25          | Double acting                   | Push side               | 5026.5    | 502.7   | 1005.3 | 1508.0 | 2010.6 | 2513.3  | 3015.9  | 3518.6  |        |
|           |          |               | Pull side                       | 377.8                   | 6.8    | 44.6   | 82.3   | 120.1  | 157.9   | 195.7   | 233.4     |          |             |                                 | 4535.7                  | 453.6     | 907.1   | 1360.7 | 1814.3 | 2267.8 | 2721.4  | 3175.0  |         |        |
|           |          | Double acting | Push side                       | 490.9                   | 49.1   | 98.2   | 147.3  | 196.3  | 245.4   | 294.5   | 343.6     |          |             | 7854.0                          | 785.4                   | 1570.8    | 2356.2  | 3141.6 | 3927.0 | 4712.4 | 5497.8  |         |         |        |
|           |          |               | Pull side                       | 377.8                   | 37.8   | 75.6   | 113.3  | 151.1  | 188.9   | 226.7   | 264.4     |          |             | 7049.7                          | 705.0                   | 1409.9    | 2114.9  | 2819.9 | 3524.9 | 4229.8 | 4934.8  |         |         |        |
| 32        | 16       | Single acting | Push side                       | 804.2                   | -      | 27.4   | 107.8  | 188.3  | 268.7   | 349.1   | 429.5     | 510.0    | 100         | 32                              | Double acting           | Push side | 12271.8 | 1227.2 | 2454.4 | 3681.5 | 4908.7  | 6135.9  | 7363.1  | 8590.2 |
|           |          |               | Pull side                       | 603.2                   | 7.3    | 67.6   | 128.0  | 188.3  | 248.6   | 308.9   | 369.2     | 11467.6  |             |                                 |                         | 1146.8    | 2293.5  | 3440.3 | 4587.0 | 5733.8 | 6880.6  | 8027.3  |         |        |
|           |          | Double acting | Push side                       | 804.2                   | 80.4   | 160.8  | 241.3  | 321.7  | 402.1   | 482.5   | 563.0     | 15393.8  |             |                                 | 1539.4                  | 3078.8    | 4618.1  | 6157.5 | 7696.9 | 9236.3 | 10775.7 |         |         |        |
|           |          |               | Pull side                       | 603.2                   | 60.3   | 120.6  | 181.0  | 241.3  | 301.6   | 361.9   | 422.2     | 14589.6  |             |                                 | 1459.0                  | 2917.9    | 4376.9  | 5835.8 | 7294.8 | 8753.8 | 10212.7 |         |         |        |
| 140       | 32       | Double acting | Push side                       | 20106.2                 | 2010.6 | 4021.2 | 6031.9 | 8042.5 | 10053.1 | 12063.7 | 14074.3   | 160      | 40          | Double acting                   | Push side               | 18849.6   | 1885.0  | 3769.9 | 5654.9 | 7539.8 | 9424.8  | 11309.8 | 13194.7 |        |
|           |          |               | Pull side                       | 18849.6                 | 1885.0 | 3769.9 | 5654.9 | 7539.8 | 9424.8  | 11309.8 | 13194.7   |          |             |                                 |                         |           |         |        |        |        |         |         |         |        |

## Installation and application



- When load changes in the work, the cylinder with abundant output capacity shall be selected.
- Relative cylinder with high temperature resistance or corrosion resistance shall be chosen under the condition of high temperature or corrosion.
- Necessary protection measure shall be taken in the environment with higher humidity, much dust or water drops, oil dust and welding dregs.
- Dirty substances in the pipe must be eliminated before cylinder is connected with pipeline to prevent the entrance of particles into the cylinder.
- The medium used by cylinder shall be filtered to 40 μm or below.
- As both of the front cover and piston of the cylinder are short, typically too large stroke can not be selected.
- Anti-freezing measure shall be adopted under low temperature environment to prevent moisture freezing.
- The cylinder shall avoid the influence of side load in operation to maintain the normal work of cylinder and extend the service life.
- If the cylinder is dismantled and stored for a long time, please conduct anti-rust treatment to the surface. Anti-dust caps shall be added in air inlet and outlet ports. The front and back cover can not be dismantled, which shall be especially noticed.
- C clip Installation:
  - Removal & Installation of C clip must be done with proper tool & care.
  - Ensure C clip is securely fitted into the proper slot to prevent leakage.



# Compact cylinder



## ACQ Series

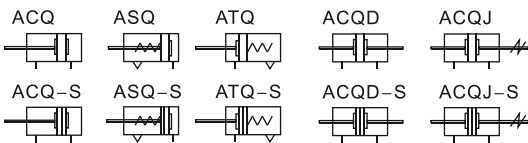


### Specification

| Bore size(mm)      | 12  | 16 | 20 | 25 | 32   | 40 | 50   | 63 | 80   | 100 |
|--------------------|---|----|----|----|------|----|------|----|------|-----|
| Acting type        | Double acting   |    |    |    |      |    |      |    |      |     |
|                    | Single acting_Push type、Single acting_Pull type                                 |    |    |    |      |    |      |    |      |     |
| Fluid              | Air(to be filtered by 40 μ m filter element)                                    |    |    |    |      |    |      |    |      |     |
| Operating pressure | Double acting 0.15~1.0MPa(22~145psi)  |    |    |    |      |    |      |    |      |     |
|                    | Single acting 0.2~1.0MPa(28~145psi)   |    |    |    |      |    |      |    |      |     |
| Proof pressure     | 1.5MPa(215psi)  |    |    |    |      |    |      |    |      |     |
| Temperature °C     | -20~70  |    |    |    |      |    |      |    |      |     |
| Speed range mm/s   | Double acting: 30~500 Single acting: 50~500                                     |    |    |    |      |    |      |    |      |     |
| Stroke tolerance   | Stroke≤100 <sup>+1.0</sup> <sub>0</sub> Stroke>100 <sup>+1.5</sup> <sub>0</sub> |    |    |    |      |    |      |    |      |     |
| Cushion type       | Bumper  |    |    |    |      |    |      |    |      |     |
| Port size [Note1]  | M5×0.8  |    |    |    | 1/8" |    | 1/4" |    | 3/8" |     |

[Note1] PT thread, G thread thread and NPT thread are available.  
Add) Refer to P313 for detail of sensor switch.

### Symbol



### Product feature

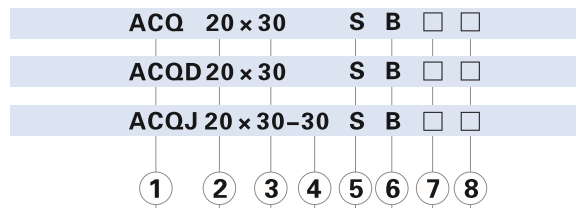
- JIS standard is implemented.
- C clip is adopted to connect the cylinder body and back cover or front cover, and riveted structure is adopted to connect piston and piston rod to make it compact and reliable.
- The internal diameter of the body is treated with rolling followed by the treatment of hard anodizing, forming an excellent abrasion resistance and durability.
- The seal of piston adopts heterogeneous two-way seal structure. It has compact dimension and the function of grease reservation.
- Compact structure can effectively save installation space.
- There are magnetic switch slots around the cylinder body, which is convenient to install inducting switch.
- Installing accessories with various specifications are optional.

### Stroke

| Bore size (mm) |               | Standard stroke (mm) |    |    |    |    |    |    |    |    |    | Max.std stroke | Max.stroke |             |    |    |     |     |     |     |
|----------------|---------------|----------------------|----|----|----|----|----|----|----|----|----|----------------|------------|-------------|----|----|-----|-----|-----|-----|
|                |               | 5                    | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 |                | Standard   | With magnet |    |    |     |     |     |     |
| 12             | Double acting | 5                    | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 50             | 80         | 70          |    |    |     |     |     |     |
|                | Single acting | 5                    | 10 | 15 | 20 |    |    |    |    |    |    | 20             | -          | -           |    |    |     |     |     |     |
| 16             | Double acting | 5                    | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 55             | 60         | 60          | 80 | 70 |     |     |     |     |
|                | Single acting | 5                    | 10 | 15 | 20 |    |    |    |    |    |    | 20             | -          | -           |    |    |     |     |     |     |
| 20             | Double acting | 5                    | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 60             | 70         | 75          | 80 | 90 | 100 | 100 | 140 | 130 |
|                | Single acting | 5                    | 10 | 15 | 20 | 25 | 30 |    |    |    |    | 30             | -          | -           |    |    |     |     |     |     |
| 25             | Double acting | 5                    | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 60             | 70         | 75          | 80 | 90 | 100 | 100 | 100 | 100 |
|                | Single acting | 5                    | 10 | 15 | 20 | 25 | 30 |    |    |    |    |                |            |             |    |    |     |     |     |     |
| 32             | Double acting | 5                    | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 60             | 70         | 75          | 80 | 90 | 100 | 100 | 100 | 100 |
|                | Single acting | 5                    | 10 | 15 | 20 | 25 | 30 |    |    |    |    |                |            |             |    |    |     |     |     |     |
| 40             | Double acting | 5                    | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 60             | 70         | 75          | 80 | 90 | 100 | 100 | 100 | 100 |
|                | Single acting | 5                    | 10 | 15 | 20 | 25 | 30 |    |    |    |    |                |            |             |    |    |     |     |     |     |
| 50             | Double acting | 5                    | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 60             | 70         | 75          | 80 | 90 | 100 | 100 | 100 | 100 |
|                | Single acting | 5                    | 10 | 15 | 20 | 25 | 30 |    |    |    |    |                |            |             |    |    |     |     |     |     |
| 63             | Double acting | 5                    | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 60             | 70         | 75          | 80 | 90 | 100 | 100 | 100 | 100 |
|                | Single acting | 5                    | 10 | 15 | 20 | 25 | 30 |    |    |    |    |                |            |             |    |    |     |     |     |     |
| 80             | Double acting | 5                    | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 60             | 70         | 75          | 80 | 90 | 100 | 100 | 100 | 100 |
|                | Single acting | 5                    | 10 | 15 | 20 | 25 | 30 |    |    |    |    |                |            |             |    |    |     |     |     |     |
| 100            | Double acting | 5                    | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 60             | 70         | 75          | 80 | 90 | 100 | 100 | 100 | 100 |
|                | Single acting | 5                    | 10 | 15 | 20 | 25 | 30 |    |    |    |    |                |            |             |    |    |     |     |     |     |

Note) 1. Please contact the company for other special strokes.  
2. The dimensions of non-std stroke cylinder has the same dimensions as the next longer stroke std. stroke cylinder. e.g. 23mm stroke cylinder has the same dimensions of 25 std. stroke cylinder.

### Ordering code



| ① Model                                    | ② Bore size                       | ③ Stroke                          | ④ Adjustable Stroke      | ⑤ Magnet                                | ⑥ Rod type                             | ⑦ Mounting type [Note1]   | ⑧ Thread type [Note2]       |
|--|-----------------------------------|-----------------------------------|--------------------------|---|--|---|-----------------------------|
| ACQ: Compact cylinder (Double acting)      | 12 16 20 25 32 40<br>50 63 80 100 | Refer to stroke table for details | No this code             | Blank: Without magnet<br>S: With magnet | Blank: Female thread<br>B: Male thread | Blank: No accessories<br>FA: FA type<br>FB: FB type<br>CB: CB type<br>LB: LB type | Blank: PT<br>G: G<br>T: NPT |
| ASQ: Compact cylinder (Single acting-push) | 12 16 20 25<br>32 40 50 63        |                                   |                          |   |  |   |                             |
| ATQ: Compact cylinder (Single acting-pull) | 12 16 20 25<br>32 40 50 63        |                                   |                          |   |  |   |                             |
| ACQD: Compact cylinder (Double rod)        | 12 16 20 25<br>32 40 50 63        |                                   |                          |   |  |   |                             |
| ACQJ: Compact cylinder (Adjustable stroke) | 80 100                            |                                   |                          |   |  |   |                             |
|  |                                   |                                   | 10 20 30 40<br>50 75 100 |   |  | Blank: No accessories<br>FA: FA type<br>FB: FB type<br>LB: LB type                |                             |

[Note1] Please refer to page 127~128 for accessory parts.

[Note2] Standard thread is blank here.

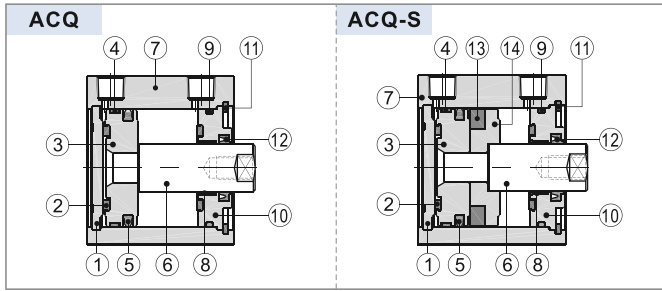


# Compact cylinder



## ACQ Series

### Inner structure and material of major parts

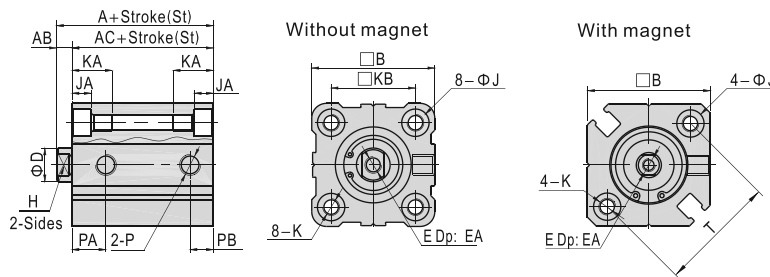


| NO. | Item                | Material  |
|-----|---------------------|---|
| 1   | Back cover          | No(Φ 12, 16)\Aluminum alloy(Others)                           |
| 2   | Bumper              | TPU(Φ 12~25)\NBR(Others)                                      |
| 3   | Piston              | Brass(Φ 12, 16)\Aluminum alloy(Others)                        |
| 4   | Wear ring           | No(Φ 12~32)\Wear resistant material(Others)                   |
| 5   | Piston seal         | NBR   |
| 6   | Piston rod          | Carbon steel with 20 μ m chrome plated                        |
| 7   | Body                | Aluminum alloy  |
| 8   | Bushing             | No(Φ 12~32)\Wear resistant material(Others)                   |
| 9   | O-ring              | NBR   |
| 10  | Front cover         | Aluminum alloy  |
| 11  | C clip              | Spring steel  |
| 12  | Front cover packing | NBR   |
| 13  | Magnet              | Sintered metal(Neodymium-iron-boron)(Φ 12~25)\Plastic(Others) |
| 14  | Magnet holder       | Brass(Φ 12, 16)\Aluminum alloy(Others)                        |

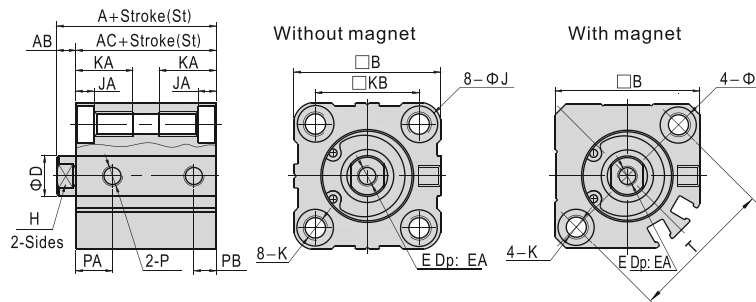
### Dimensions

#### ACQ

Φ 12、Φ 16

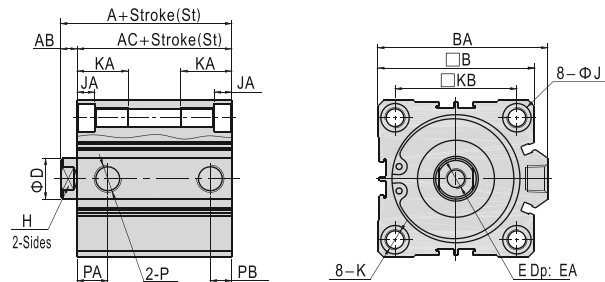


Φ 20、Φ 25



| Type   | Without magnet |         |         |         |         |         | With magnet |      |     |    |    |          |    |    |   |     |                           | Without magnet |      | With magnet |     | T   |     |     |    |
|--------|----------------|---------|---------|---------|---------|---------|-------------|------|-----|----|----|----------|----|----|---|-----|---------------------------|----------------|------|-------------|-----|-----|-----|-----|----|
|        | A              |         |         | AC      |         |         | A           | AC   | AB  | B  | D  | E        | EA | H  | J | JA  | K                         | KA             | KB   | P           | PA  |     | PB  |     |    |
| Stroke | St ≤ 50        | St = 55 | St ≥ 60 | St ≤ 50 | St = 55 | St ≥ 60 | 31.5        | 28   | 3.5 | 25 | 6  | M3 × 0.5 | 6  | 5  | 6 | 3.5 | M4 × 0.7 Thru.hole: Φ 3.4 | 11             | 15.5 | M5 × 0.8    | 7.5 | 5   | 9   | 7   | 22 |
| 12     | 20.5           | -       | -       | 17      | -       | -       | 31.5        | 28   | 3.5 | 25 | 6  | M3 × 0.5 | 6  | 5  | 6 | 3.5 | M4 × 0.7 Thru.hole: Φ 3.4 | 11             | 15.5 | M5 × 0.8    | 7.5 | 5   | 9   | 7   | 22 |
| 16     | 22             | 22      | -       | 18.5    | 18.5    | -       | 34          | 30.5 | 3.5 | 29 | 8  | M4 × 0.7 | 8  | 6  | 6 | 3.5 | M4 × 0.7 Thru.hole: Φ 3.4 | 11             | 20   | M5 × 0.8    | 8   | 5.5 | 9.5 | 5.5 | 28 |
| 20     | 24             | -       | 34      | 19.5    | -       | 29.5    | 36          | 31.5 | 4.5 | 36 | 10 | M5 × 0.8 | 7  | 8  | 9 | 5.5 | M6 × 1.0 Thru.hole: Φ 5.2 | 17             | 25.5 | M5 × 0.8    | 9   | 5.5 | 9.5 | 5.5 | 36 |
| 25     | 27.5           | -       | 37.5    | 22.5    | -       | 32.5    | 37.5        | 32.5 | 5   | 40 | 12 | M6 × 1.0 | 12 | 10 | 9 | 5.5 | M6 × 1.0 Thru.hole: Φ 5.2 | 17             | 28   | M5 × 0.8    | 11  | 5.5 | 11  | 5.5 | 40 |

Φ 32~Φ 100 (Stroke ≤ 100)



Note) The dimensions of non-std stroke cylinder has the same dimensions as the next longer stroke std. stroke cylinder. e.g. 55mm stroke cylinder has the same dimensions of 60 std. stroke cylinder.

| Item      | A(Without magnet) |         | A(With magnet) | AB | AC(Without magnet) |         | AC(With magnet) | B   | BA    | D  | E         |
|-----------|-------------------|---------|----------------|----|--------------------|---------|-----------------|-----|-------|----|-----------|
|           | St ≤ 50           | St ≥ 60 |                |    | St ≤ 50            | St ≥ 60 |                 |     |       |    |           |
| Bore size | St ≤ 50           | St ≥ 60 | (With magnet)  | AB | St ≤ 50            | St ≥ 60 | (With magnet)   | B   | BA    | D  | E         |
| 32        | 30                | 40      | 40             | 7  | 23                 | 33      | 33              | 45  | 49.5  | 16 | M8 × 1.25 |
| 40        | 36.5              | 46.5    | 46.5           | 7  | 29.5               | 39.5    | 39.5            | 53  | 57    | 16 | M8 × 1.25 |
| 50        | 38.5              | 48.5    | 48.5           | 8  | 30.5               | 40.5    | 40.5            | 64  | 71    | 20 | M10 × 1.5 |
| 63        | 44                | 54      | 54             | 8  | 36                 | 46      | 46              | 77  | 84    | 20 | M10 × 1.5 |
| 80        | 53.5              | 63.5    | 63.5           | 10 | 43.5               | 53.5    | 53.5            | 98  | 104   | 25 | M16 × 2.0 |
| 100       | 65                | 75      | 75             | 12 | 53                 | 63      | 63              | 117 | 123.5 | 32 | M20 × 2.5 |

| Item | Bore size | EA | H  | J    | JA  | K                            | KA   | KB | P    | Without magnet |      | With magnet |      |
|------|-----------|----|----|------|-----|------------------------------|------|----|------|----------------|------|-------------|------|
|      |           |    |    |      |     |                              |      |    |      | PA             | PB   | PA          | PB   |
| 32   | St=5      | 13 | 14 | 9    | 5.5 | M6 × 1.0 Thru.hole: Φ 5.2    | 17   | 34 | 1/8" | 7.5            | 6.5  | 10.5        | 7.5  |
| 40   | St>5      | 13 | 14 | 9    | 5.5 | M6 × 1.0 Thru.hole: Φ 5.2    | 17   | 40 | 1/8" | 11             | 8    | 11          | 8    |
| 50   | St=5      | 15 | 17 | 10.5 | 6.5 | M8 × 1.25 Thru.hole: Φ 6.8   | 22   | 50 | 1/4" | 9              | 9    | 10.5        | 10.5 |
| 63   | St>5      | 15 | 17 | 14   | 9   | M10 × 1.5 Thru.hole: Φ 8.5   | 28.5 | 60 | 1/4" | 14             | 9.5  | 15          | 10.5 |
| 80   | St=5      | 20 | 22 | 17   | 11  | M12 × 1.75 Thru.hole: Φ 10.3 | 35.5 | 77 | 3/8" | 16             | 14   | 16          | 14   |
| 100  | St>5      | 26 | 27 | 17   | 11  | M12 × 1.75 Thru.hole: Φ 10.3 | 35.5 | 94 | 3/8" | 20             | 17.5 | 20          | 17.5 |



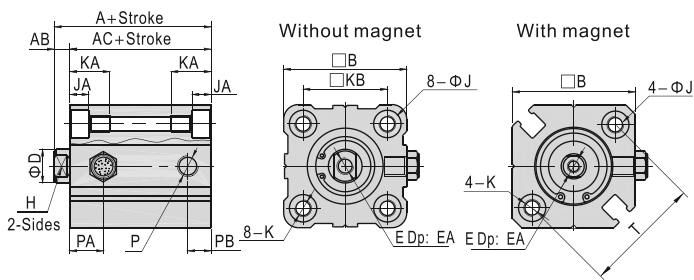
# Compact cylinder



## ACQ Series

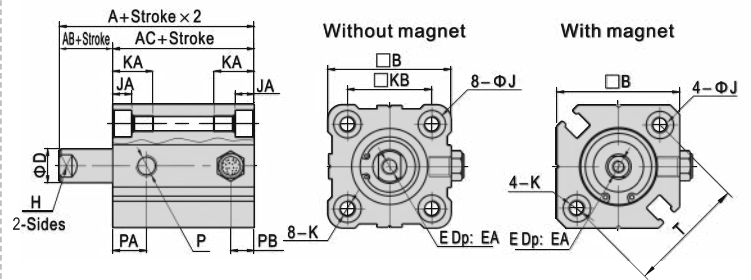
### ASQ

Φ12、Φ16

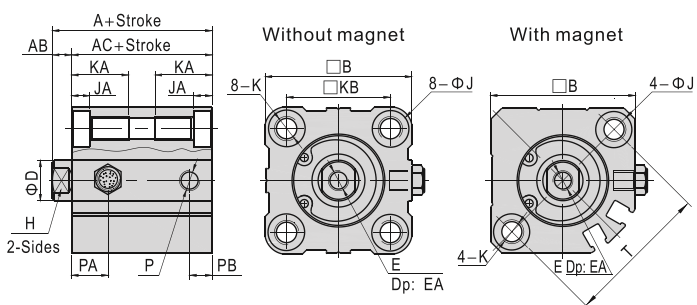


### ATQ

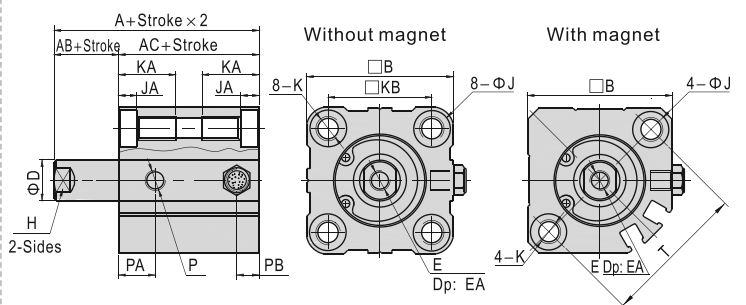
Φ12、Φ16



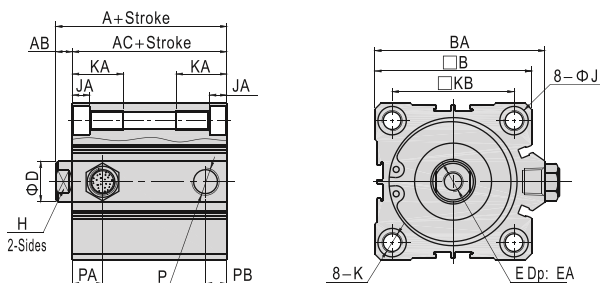
Φ20 Φ25



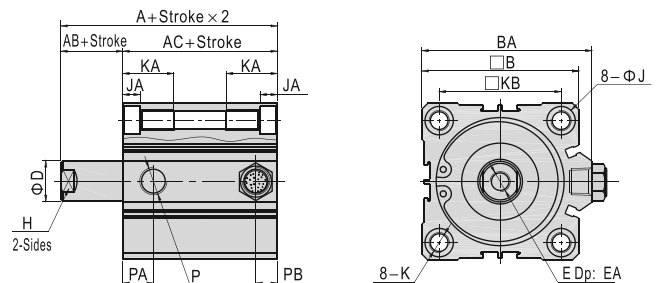
Φ20 Φ25



Φ32~Φ63



Φ32~Φ63



| Bore size\Item | A(Without magnet) |       |       | A(With magnet) |       |       | AB  | AC(Without magnet) |       |       | AC(With magnet) |       |       | B  | BA   | D  | E       | EA |
|----------------|-------------------|-------|-------|----------------|-------|-------|-----|--------------------|-------|-------|-----------------|-------|-------|----|------|----|---------|----|
|                | 5\10              | 15\20 | 25\30 | 5\10           | 15\20 | 25\30 |     | 5\10               | 15\20 | 25\30 | 5\10            | 15\20 | 25\30 |    |      |    |         |    |
| 12             | 25.5              | 30.5  | -     | 36.5           | 41.5  | -     | 3.5 | 22                 | 27    | -     | 33              | 38    | -     | 25 | -    | 6  | M3×0.5  | 6  |
| 16             | 27                | 32    | -     | 39             | 44    | -     | 3.5 | 23.5               | 28.5  | -     | 35.5            | 40.5  | -     | 29 | -    | 8  | M4×0.7  | 8  |
| 20             | 29                | 34    | 39    | 41             | 46    | 51    | 4.5 | 24.5               | 29.5  | 34.5  | 36.5            | 41.5  | 46.5  | 36 | -    | 10 | M5×0.8  | 7  |
| 25             | 32.5              | 37.5  | 42.5  | 42.5           | 47.5  | 52.5  | 5   | 27.5               | 32.5  | 37.5  | 37.5            | 42.5  | 47.5  | 40 | -    | 12 | M6×1.0  | 12 |
| 32             | 35                | 40    | 45    | 45             | 50    | 55    | 7   | 28                 | 33    | 38    | 38              | 43    | 48    | 45 | 49.5 | 16 | M8×1.25 | 13 |
| 40             | 41.5              | 46.5  | 51.5  | 51.5           | 56.5  | 61.5  | 7   | 34.5               | 39.5  | 44.5  | 44.5            | 49.5  | 54.5  | 53 | 57   | 16 | M8×1.25 | 13 |
| 50             | 48.5              | 53.5  | 58.5  | 58.5           | 63.5  | 68.5  | 8   | 40.5               | 45.5  | 50.5  | 50.5            | 55.5  | 60.5  | 64 | 71   | 20 | M10×1.5 | 15 |
| 63             | 54                | 59    | 64    | 64             | 69    | 74    | 8   | 46                 | 51    | 56    | 56              | 61    | 66    | 77 | 84   | 20 | M10×1.5 | 15 |

| Bore size\Item | H  | J    | JA  | K                       | KA   | KB   | P      | PA(Without magnet) | PA(With magnet) | PB(Without magnet) | PB(With magnet) | T  |
|----------------|----|------|-----|-------------------------|------|------|--------|--------------------|-----------------|--------------------|-----------------|----|
| 12             | 5  | 6    | 3.5 | M4×0.7 Thru.hole: Φ3.4  | 11   | 15.5 | M5×0.8 | 7.5                | 9               | 5                  | 7               | 22 |
| 16             | 6  | 6    | 3.5 | M4×0.7 Thru.hole: Φ3.4  | 11   | 20   | M5×0.8 | 8                  | 9.5             | 5.5                | 5.5             | 28 |
| 20             | 8  | 9    | 5.5 | M6×1.0 Thru.hole: Φ5.2  | 17   | 25.5 | M5×0.8 | 9                  | 9.5             | 5.5                | 5.5             | 36 |
| 25             | 10 | 9    | 5.5 | M6×1.0 Thru.hole: Φ5.2  | 17   | 28   | M5×0.8 | 11                 | 11              | 5.5                | 5.5             | 40 |
| 32             | 14 | 9    | 5.5 | M6×1.0 Thru.hole: Φ5.2  | 17   | 34   | 1/8"   | 10.5               | 10.5            | 7.5                | 7.5             | -  |
| 40             | 14 | 9    | 5.5 | M6×1.0 Thru.hole: Φ5.2  | 17   | 40   | 1/8"   | 11                 | 11              | 8                  | 8               | -  |
| 50             | 17 | 10.5 | 6.5 | M8×1.25 Thru.hole: Φ6.8 | 22   | 50   | 1/4"   | 10.5               | 10.5            | 10.5               | 10.5            | -  |
| 63             | 17 | 14   | 9   | M10×1.5 Thru.hole: Φ8.5 | 28.5 | 60   | 1/4"   | 15                 | 15              | 10.5               | 10.5            | -  |





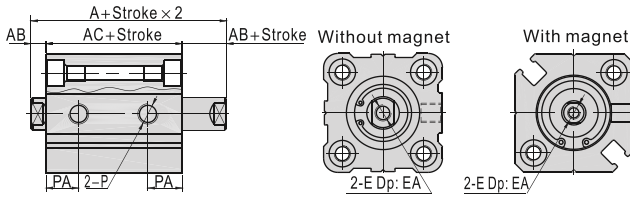
# Compact cylinder



## ACQ Series

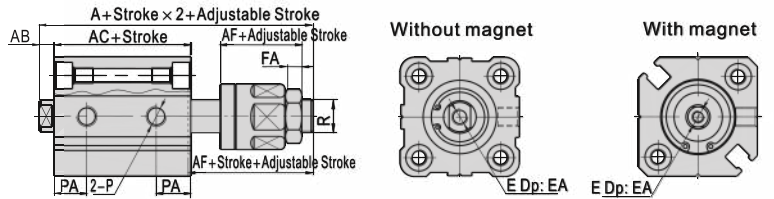
### ACQD

Φ12、Φ16

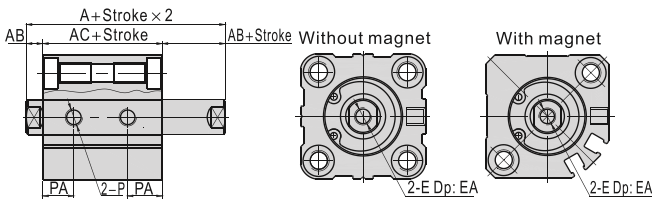


### ACQJ

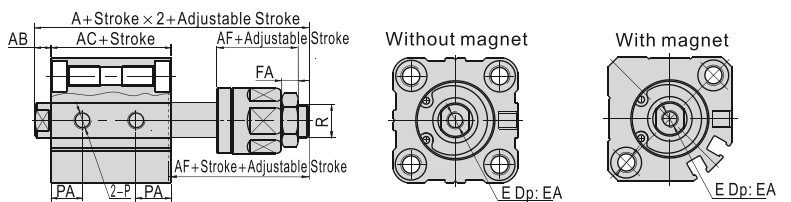
Φ12、Φ16



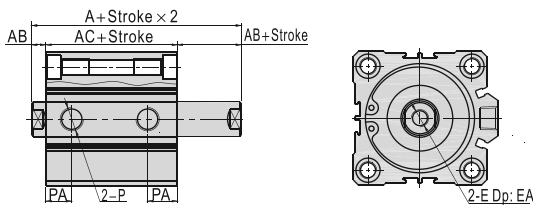
Φ20 Φ25



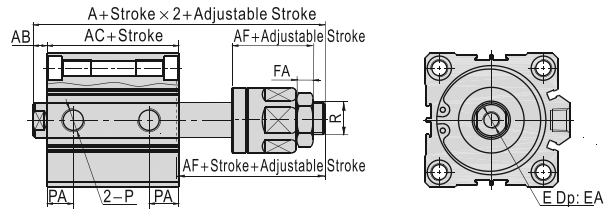
Φ20 Φ25



Φ32~Φ100



Φ32~Φ100

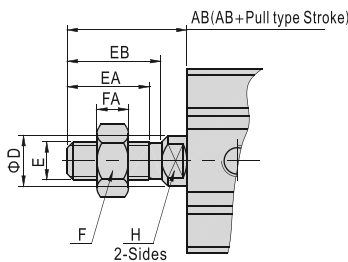


| Item | A(ACQD)        |             | A(ACQJ)        |             | AC(ACQD)       |             | AC(ACQJ)       |             | AB  | AF   | E         | EA                  | FA   | PA                  | R          |
|------|----------------|-------------|----------------|-------------|----------------|-------------|----------------|-------------|-----|------|-----------|---------------------|------|---------------------|------------|
|      | Without magnet | With magnet | Without magnet | With magnet | Without magnet | With magnet | Without magnet | With magnet |     |      |           |                     |      |                     |            |
| 12   | 32.2           | 39.4        | 45.2           | 52.4        | 25.2           | 32.4        | 25.2           | 32.4        | 3.5 | 17   | M3 × 0.5  | 6                   | 4    | 9                   | M5 × 0.8   |
| 16   | 33             | 43          | 50             | 60          | 26             | 36          | 26             | 36          | 3.5 | 21   | M4 × 0.7  | 8                   | 5    | 9.5                 | M6 × 1.0   |
| 20   | 35             | 47          | 55             | 67          | 26             | 38          | 26             | 38          | 4.5 | 25   | M5 × 0.8  | 7                   | 6    | 9.5                 | M8 × 1.25  |
| 25   | 39             | 49          | 60.5           | 70.5        | 29             | 39          | 29             | 39          | 5   | 27   | M6 × 1.0  | 9.5(St=5)/12(St>5)  | 6    | 11                  | M10 × 1.25 |
| 32   | 44.5           | 54.5        | 64.9           | 74.9        | 30.5           | 40.5        | 30.5           | 40.5        | 7   | 28   | M8 × 1.25 | 11(St≤10)/13(St>10) | 7    | 10                  | M12 × 1.25 |
| 40   | 54             | 64          | 74.5           | 84.5        | 40             | 50          | 40             | 50          | 7   | 28   | M8 × 1.25 | 11(St≤10)/13(St>10) | 7    | 13                  | M12 × 1.25 |
| 50   | 56.5           | 66.5        | 77             | 87          | 40.5           | 50.5        | 40.5           | 50.5        | 8   | 29   | M10 × 1.5 | 12(St≤10)/15(St>10) | 8    | 13.5                | M16 × 1.5  |
| 63   | 58             | 68          | 78.4           | 88.4        | 42             | 52          | 42             | 52          | 8   | 29   | M10 × 1.5 | 12(St≤10)/15(St>10) | 8    | 14.5(St=5)/16(St>5) | M16 × 1.5  |
| 80   | 71             | 81          | 95.8           | 105.8       | 51             | 61          | 51             | 61          | 10  | 35.5 | M16 × 2.0 | 14(St≤15)/20(St>15) | 10   | 16                  | M20 × 1.5  |
| 100  | 84.5           | 94.5        | 114.3          | 124.3       | 60.5           | 70.5        | 60.5           | 70.5        | 12  | 42.5 | M20 × 2.5 | 20(St≤25)/26(St>25) | 13.5 | 21                  | M27 × 2.0  |

Remark) The unmarked dimension is the same as ACQ standard type. Please refer to this page for male thread dimensions.

### Male thread

(Bore size: Φ12~Φ100, Stroke≤100)



| Bore size/Item | AB   | D  | E          | EA   | EB   | F  | FA | H  |
|----------------|------|----|------------|------|------|----|----|----|
| 12             | 14   | 6  | M5 × 0.8   | 9    | 10.5 | 8  | 4  | 5  |
| 16             | 15.5 | 8  | M6 × 1.0   | 10   | 12   | 10 | 5  | 6  |
| 20             | 18.5 | 10 | M8 × 1.25  | 12   | 14   | 12 | 6  | 8  |
| 25             | 22.5 | 12 | M10 × 1.25 | 15   | 17.5 | 17 | 6  | 10 |
| 32             | 28.5 | 16 | M14 × 1.5  | 20.5 | 23.5 | 19 | 8  | 14 |
| 40             | 28.5 | 16 | M14 × 1.5  | 20.5 | 23.5 | 19 | 8  | 14 |
| 50             | 33.5 | 20 | M18 × 1.5  | 26   | 28.5 | 27 | 11 | 17 |
| 63             | 33.5 | 20 | M18 × 1.5  | 26   | 28.5 | 27 | 11 | 17 |
| 80             | 43.5 | 25 | M22 × 1.5  | 32.5 | 35.5 | 32 | 13 | 22 |
| 100            | 43.5 | 32 | M26 × 1.5  | 32.5 | 35.5 | 36 | 13 | 27 |

